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D3258-1**Job Sheet 183357****Part No:** D3258-1**Job Qty:** 6 ea**Part Name:** Angle Bracket**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/17/18**Job Tracking No:****Due Date:** 9/28/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV A IPP B 05.11.01 Added Steps 6-7 KJ/JLM IPP Rev:C Now on Waterjet 06-12-13 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Waterjet		SC 18/09/20
100	Waterjet	6 pcs	9/28/18	9/28/18	0.00	0.20	Waterjet1		SC 18/09/20 DAS
120	QC	6 pcs	9/28/18	9/28/18	0.00	0.00	QC8		SEP 21 2018 68
130	Brake NC	6 pcs	9/28/18	9/28/18	0.01	0.14	Brake NC 1		DAS 9-89
140	QC	6 pcs	9/28/18	9/28/18	0.00	0.00	QC5		38
150	Packaging	6 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3		OCT 15 2018 89
160	QC21-SA	6 Ea	9/28/18	9/28/18	0.00	0.00	QC21		OCT 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.0300 sf (.005 ea)	90-Start up Operation	5106178

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	289	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Angle Bracket	0.500inches ± 0.010	0.510 0.490	0.503	
2	Angle Bracket	1.050inches ± 0.010	1.060 1.040	1.049	
3	Angle Bracket	0.250inches ± 0.010	0.260 0.240	0.251	
4	Angle Bracket	0.202inches ± 0.010	0.212 0.192	0.200	
5	Angle Bracket	1.454inches ± 0.010	1.464 1.444	1.451	
6	Angle Bracket	0.206inches + 0.005 - 0.001	0.211 0.205	0.206	
7	Angle Bracket	0.125inches ± 0.010	0.135 0.115	0.124	

Plex 9/17/18 10:12 AM Dart, Gagnon, Michelle

Date: 09/20/18

Various STC's

Inspector:

Revision:

Serial No/Batch: S112275

Job No: 183357

Part: D3258-1

Container No: S112275



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